

SAFETY DATA SHEET

Version 1.0
Revision Date: 06/01/2015
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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : Premium Blend II EFP-7250
Product Number : Ven-Fyber
Brand : Proprietary
CAS-No. :

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Drilling fluid additives for Lost Circulation Material Squeeze

1.3 Details of the supplier of the safety data sheet

Company : enventives, LLC.
2751 Hennepin Ave #305
Minneapolis, MN 55408-1002
Telephone : +1 612-930-1977
Fax : +1 612-930-4465

1.4 Emergency telephone number

Emergency Phone # : Chemtrek - 1-800-424-9300 (24 hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Combustible dust

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram : none
Signal word : Warning
Hazard statement(s) : May form combustible dust concentrations in air
Precautionary statement(s) : none

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Combustible dust

2.4 Precautionary Statement(s):

No Data Available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Hazardous components

Component	CAS-No.	EC-No.	Classification	Concentration
Cellulose-151	Proprietary	Proprietary	Proprietary	Proprietary

For the full text of the H-Statements mentioned in this Section, see Section 16.



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4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labeling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

4.4 Symptoms or Effects:

No data available.

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Autoignition Temperature: 450°F (232°C).

Carbon oxides.

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Unusual Fire and Explosion Hazards:

Cellulose dust explosibility: (*K_{st} dry = >200 and < 300 bar m/s). Caution should be taken in the processing, shipping, handling and use of these materials, particularly if they are in a dry state and dust is produced. Reference NFPA standards 654, 69 and the NFPA Fire Protection Handbook for guidance.

5.4 Further information

K_{ST} the maximum rate of pressure rise is used to calculate the K_{ST} value; an internationally recognized index used to classify dust explosibility.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing dust.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

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7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Further processing of solid materials may result in the formation of combustible dusts. The potential for combustible dust formation should be taken into consideration before additional processing occurs.

Provide appropriate exhaust ventilation at places where dust is formed.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are "stipulated".

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Exposure Limits/Guidelines:

Component	CAS-No.	Value	Control parameters	Basis
Cellulose-151	Proprietary	OSHA PEL-TWA	15 mg/m3)	Total Dust; (Particulate Not Otherwise Regulated)
		OSHA PEL-TWA	15 mg/m3	Respirable Dust (Particulate Not Otherwise Regulated)
		ACGIH TLV-TWA	10 mg/m3	Cellulose

**SAFETY DATA SHEET****8.2 Exposure controls****Appropriate engineering controls**

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment**Eye/face protection**

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection

Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Respiratory protection is not required. Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN 143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on basic physical and chemical properties**

a) Appearance	Form : tan fibrous powder Color : white to tan
b) Odour	No data available
c) Odour Threshold	No data available
d) pH	5-9
e) Melting point/freezing point	No data available
f) Initial boiling point and boiling range	No data available
g) Flash point	Not known
h) Evaporation rate	No data available
i) Flammability (solid, gas)	Carbon monoxide and carbon dioxide may form on combustion.
j) Upper/lower flammability or explosive limits	No data available
k) Vapour pressure	No data available
l) Vapour density	No data available
m) Relative density	No data available
n) Water solubility	Insoluble
o) Partition coefficient: n - octanol/water	No data available
p) Auto-ignition temperature	Not Known
q) Decomposition temperature	No data available
r) Viscosity	No data available
s) Explosive properties	No data available
t) Oxidizing properties	No data available

9.2 Other safety information

No data available



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10. STABILITY AND REACTIVITY

- 10.1 Reactivity**
No data available
- 10.2 Chemical stability**
Stable under recommended storage conditions.
- 10.3 Possibility of hazardous reactions**
No data available
- 10.4 Conditions to avoid**
No data available
- 10.5 Incompatible materials**
Strong oxidizing agents.
- 10.6 Hazardous decomposition products**
Other decomposition products - No data available. In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

- 11.1 Information on toxicological effects**
- Acute toxicity**
LC50 (rats, inhalation) = 5,800 mg/m³/4 hours. Inhalation :
No data available
LD50 Dermal - Rabbit - > 2,000 mg/kg
No data available
- Skin corrosion/irritation**
No data available
- Serious eye damage/eye irritation**
No data available
- Respiratory or skin sensitization**
No data available
- Germ cell mutagenicity**
No data available
- Carcinogenicity**
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
- Reproductive toxicity**
No data available
- Specific target organ toxicity-single exposure**
No data available
- Specific target organ toxicity-repeated exposure**
No data available
- Aspiration hazard**
No data available
- Additional Information**
No data available
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

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12. ECOLOGICAL INFORMATION**12.1 Toxicity**

No data available

12.2 Persistence and degradability

Biopersistence and Degradability: slowly biodegrades in water (half life range 1 month-1 year in freshwater and coastal seawater).

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods****Product**

Offer surplus and non-recyclable solutions to a licensed disposal company. Note that cellulose dust may pose a combustible dust hazard.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION**DOT (US)**

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

**SAFETY DATA SHEET****15. REGULATORY INFORMATION****SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

No SARA Hazards

Massachusetts Right To Know Components

Does not apply

Pennsylvania Right To Know Components

Does not apply

New Jersey Right to Know Components

Does not apply

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

May form combustible dust concentrations in air

HMIS Rating

Health Hazard :	1
Chronic Health Hazard :	0
Flammability :	2
Physical Hazard :	0

NFPA Rating

Health Hazard :	1
Fire Hazard :	2
Reactivity Hazard :	0

Further information:

The information presented herein is based on the best data available and is believed to be correct. However, nothing stated in this information is to be taken as warranty, expressed or implied, regarding the accuracy of the information or the use of our product; nor shall anything contained herein be construed to constitute a permission or recommendation to practice any invention covered by patent or patent application, or know-how owned by enventives, LLC, any of its divisions, or by others, without a license by the owner of the patent, patent application, or know-how.

Preparation Information

enventives, LLC.

Product Safety – Americas Region

+1 612-930-1977

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